



Quick Guide Speed Sintering

Nacera® Pearl / Pearl Shaded / Pearl Multi-Shade

in 90 min!

monolithic single crown



CROWN THICKNESS

HEAT/ COOL-RATE

HOLDING TIME

0.50 mm - 2.00 mm

60/40 °C / min.

30 min.



- Strength of speed sintered parts is as high as standard sintered parts.
- Only speed sinter one tray at a time.
- For up to 7 crowns at Ø 65 mm and up to 16 crowns at Ø 100 mm.
- Evaluated on DEKEMA 674i.
- Also applicable with **Nacera® Blue X**.

